BANDITOS / BLUE COLLAR SUPERSTORE

GAS & CYLINDER

QUICK REFERENCE

READ THE LABEL. MATCH THE CYLINDER.

C25
GENERAL STEEL MIG

Short-circuit. Standard shop and farm mix.

AR
TIG + ALUMINUM MIG

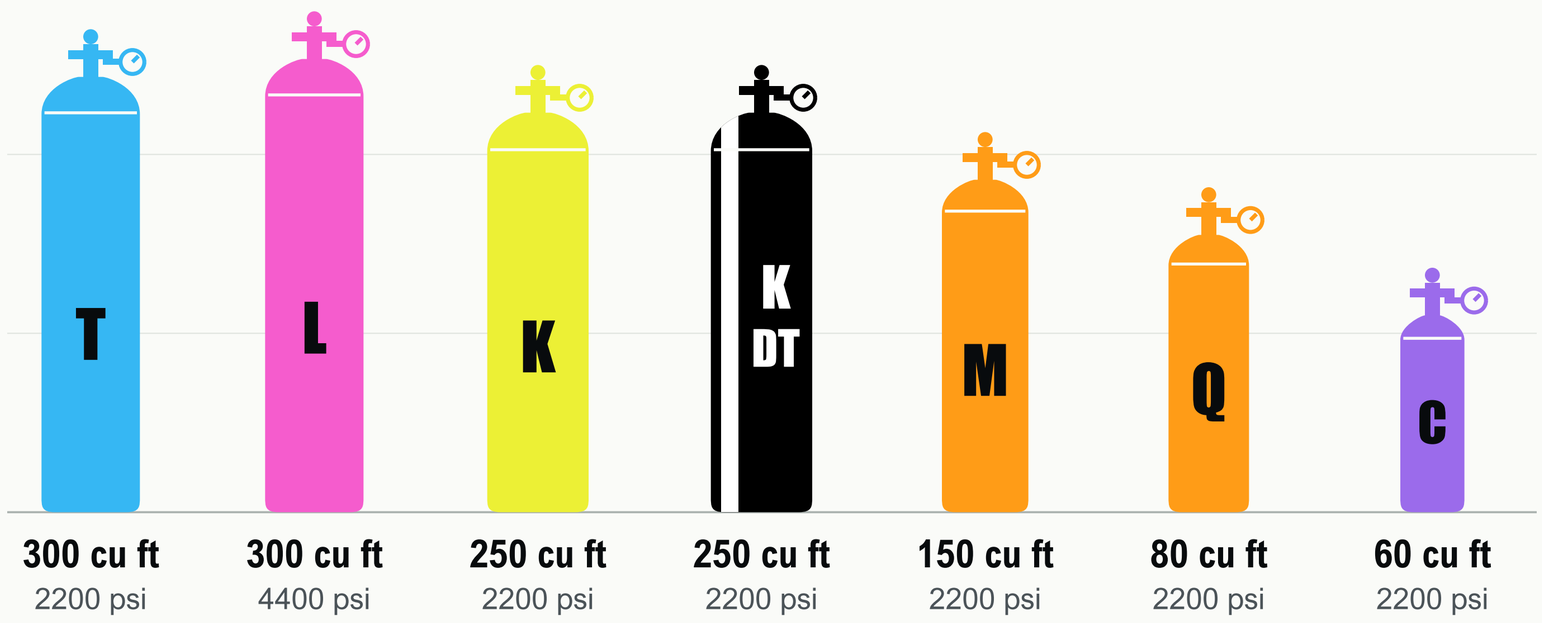
100% argon. Also for stainless weld purging.

C2 / ARO2
STAINLESS MIG

Suitable spray/pulse work. Check wire and procedure.

CYLINDER SIZES

Sizes and ratings follow the Banditos chart. Illustrations are a visual reference.



K-DT: CO2 dip tube for liquid draw. Confirm gas, fill and valve on the cylinder label.

KNOW YOUR MIX

The C number is the % of CO2.
The balance is argon.

C25 — **75% argon / 25% CO2**
Steel MIG, short-circuit. Shop/farm mix.

C2 — **98% argon / 2% CO2**
Stainless MIG, spray or pulse.

C8 — **92% argon / 8% CO2**
Steel MIG, spray. Cleaner welds, less spatter.

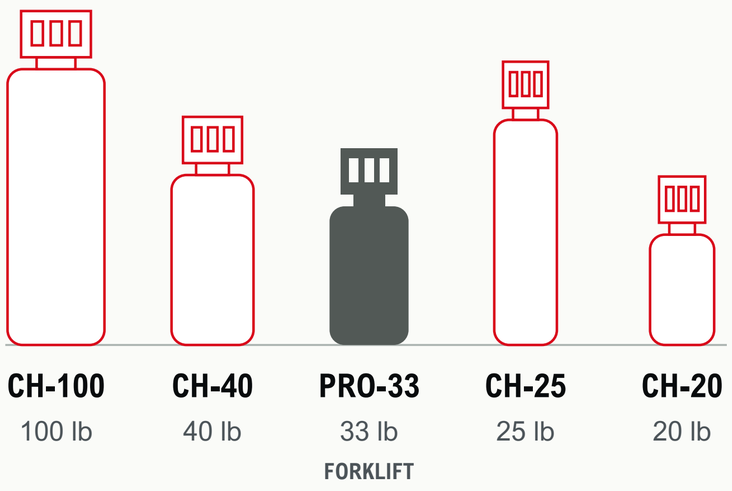
C10 — **90% argon / 10% CO2**
Steel MIG, spray and pulse.

C15 — **85% argon / 15% CO2**
All-round steel MIG; short-circuit and spray.

ARO2 — **98% argon / 2% oxygen**
Spray-transfer MIG on steel and stainless.

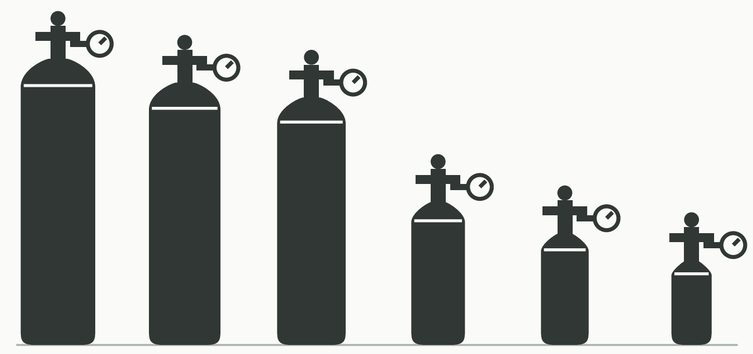
FUEL CYLINDERS

Chemtane 2 and propane. Capacities in lb.



ACETYLENE

Part format: AC-[capacity]CUFT



OTHER GASES

CO2 **Carbon dioxide.** 100% CO2. Steel MIG; beverage/ag: check grade.

BM **Beer mix.** Nitrogen/CO2 for draft beer. Confirm the blend.

OX **Oxygen.** Cutting and heating with compatible fuel gas.

NI **Nitrogen.** Purging, tire/accumulator fill and pressure testing.

AC **Acetylene.** Oxy-acetylene cutting, welding and heating.

CH **Chemtane 2.** Propane-based cutting/heating fuel; confirm SDS.

PRO **Propane.** Heating; 33 lb forklift cylinders.

DECODE THE PART

GAS **C25** - SIZE **T** - OPTION **HT**

C25-T-HT = C25 mix, size T, integrated regulator.

HT Built-in regulator system: valve with integrated pressure regulator (VIPR).

BP 6BP / 12BP / 16BP = 6, 12 or 16 cylinders manifolded in one frame.

DT Dip tube for liquid draw. CO2 only.

AL Aluminum cylinder.

CYLINDER NOTES

GASES BY SIZE

C AR, C15, C25, MIG mix, CO2, OX, NI, BM

Q AR, C15, MIG mix, OX, NI (aluminum)

M AR, C15, MIG mix, OX

K OX incl. HT; CO2 incl. K-DT; BM

T AR, ARO2, C2, C8, C15, C25, OX, NI, BM

L High-pressure nitrogen; 4400 psi

BULKPACKS

ARGON / MIG MIX - T-SIZE

12-pack / 16-pack
Common gases: pure argon, C8, C25.

NITROGEN HP - 4500 PSI

6-pack / 16-pack

OXYGEN

T-size / K-size: 6-pack / 16-pack

DISPATCH CHECKS

01 READ THE LABEL
Gas/mix, size and draw type. Never identify gas by cylinder colour.

02 SECURE THE CYLINDER
Upright, restrained, valves closed; caps where designed. Use ventilated transport.

03 KEEP OXYGEN CLEAN
Oxygen UN1072: oxidizer. No oil/grease. Segregate from fuel gases in storage.

04 CONTROL IGNITION
Acetylene UN1001; propane UN1978; Chemtane UN1075: flammable, class 2.1.

05 COMPLETE THE LOAD SHEET
Complete the Banditos TDG load sheet. Match shipping details to label and SDS.

CALL-OUT LINE
(587) 486-9337

QUESTIONS: office@BanditosInc.com

GAS INFORMATION
GotGas.ca
Gas information and resources.

PRINT AN MSDS / SDS
BanditosInc.com
Home screen > **Gas MSDS**
Download and print safety data sheets.

Follow site procedures, cylinder labels, SDS and wire manufacturer recommendations.